# Authorized Distributors :- SAVIOUR PUMPS AND INDUSTRES - <u>https://saviourpumps.com</u>

# **EXTERNAL GEAR PUMPS - EG Series**

## WORKING PRINCIPLE:

The External gear pump employs two identical gears rotating against each other - one gear is driven by a motor and it in turn drives the other gear. As the gears come out of mesh, they create expanding volume on the inlet side of the pump. Liquid flows into the cavity and is trapped by the gear teeth as they rotate. Liquid travels around the interior of the casing in the pockets between the teeth and the casing.

## MAIN APPLICATIONS:

- Transfer, booster and Process pumping for general industry needs
- Unloading of tank lorries and rail car
- Loading of rail cars, tank lorries and barrel filling

## LIQUIDS:

• All grade of fuel oils, Lube oil, Paints, Varnish, Resins, Grease and similar high/low viscous products having some lubricating value



# EXTERNAL GEAR PUMP

# PRODUCT SPECIFICATIONS AND FEATURES:

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Casing	Cast Iron			
Cover	Cast Iron			
Gears	Carbon Steel - Nitrided			
Shaft	SS 410			
Seal	Non Asbestos Gland Pack / Mechanical seal			
Capacity	125 - 850 lpm			
Outlet Pressure	Up to 10 bar			
Viscosity	6 - 5000 cSt			
Temperature	Up to 140°C			
Speed	Up to 1450 rpm			
Drive	Direct Only			
Rotation	Anti-clockwise facing pump drive shaft			

# VALUE PROPOSITION:

- High speed
- No overhung bearing loads
- Protected by a relief valve
- Relatively quiet operation
- Single sealing, external bearing
- Low noise and pulsation
- Reversibility
- Easy maintenance

## MARKET SEGMENTS:

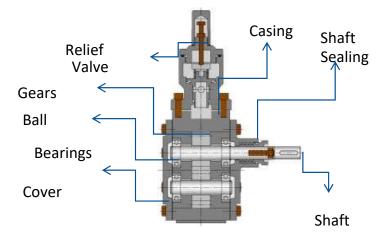
- Power Generation
- Steel
- Paint
- Chemical
- Oil Depots



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#### **CONSTRUCTION:**

Each gear is supported by shaft with bearings on both the sides of the gear. Because the gears are supported on both the sides, external gear pumps are quiet - running and are routinely used for low and medium applications. With no overhung bearing loads, the rotor shaft can not deflect and cause premature wear. Comes with a Built-in Relief valve



## **PERFORMANCE DATA:**

Dump Medel	Capacity / Power	Pressure (bar)				Sustian & Discharge
Pump Model		0	2	4	6	Suction & Discharge
R-25-EG (35)	Capacity (lpm)	150	145	141	136	2″ BSP
	Power (kW)	1.38	1.77	2.18	2.72	
R-50-EG (55)	Capacity (lpm)	234	225	220	215	2″ BSP
	Power (kW)	1.92	2.74	3.37	4.25	
R-75-EG (80)	Capacity (lpm)	420	410	405	400	3" ANSI, B16.5, 125#
	Power (kW)	5.35	6.45	7.74	8.21	
R-100-EG (125)	Capacity (lpm)	655	649	645	638	3" ANSI, B16.5, 125#
	Power (kW)	7.21	9.92	11.95	12.98	

Testing Medium: Lube Oil

Viscosity: 75 cSt

Speed: 1450

\* For special requirements, contact CIRCOR Sales Team

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